



An Operator's experience with Diving intervention

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In 2020, Lundin Energy Norway conducted our first Manned Underwater Operation. This is a presentation of the process we went through in planning and preparation of the diving operation

Offshore Diver Filip Muzinic



Overview of the presentation

- Introduction to Lundin Energy Norway
- Key contributing parties
- 3. Rolvsnes and Edvard Grieg tie-in locations
- 4. Concept risk evaluation: diving vs. diverless
- 5. Scope overview
- 6. Preparatory work
- 7. Work processes, roles and responsibilities
- 8. Verification and follow-up activities
- 9. Application for consent
- 10. Timeline
- 11. Pictures
- 12. Diving statistics



Key contributing parties

AkerBP – experience exchange

Equinor – experience exchange, emergency response support

Insea Quality Services – Advisor

NUI AS – Advisor, diving support services, hyperbaric contingency

Technip FMC – The diving contractor, lessons learned



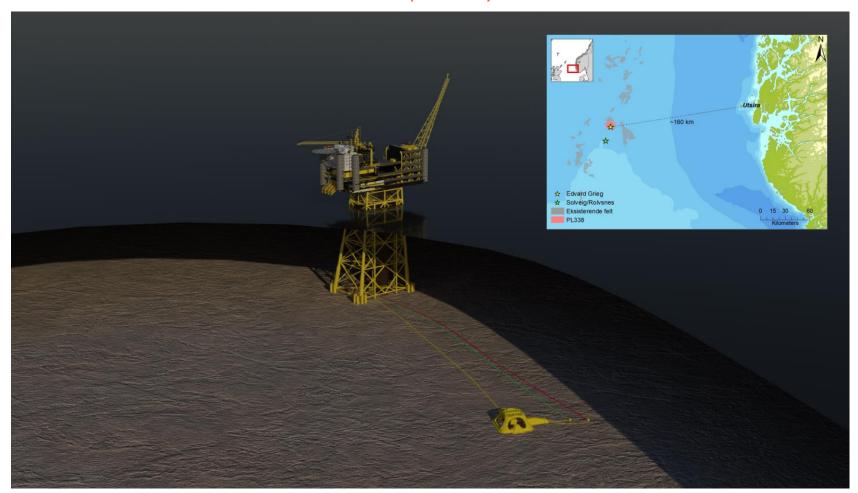




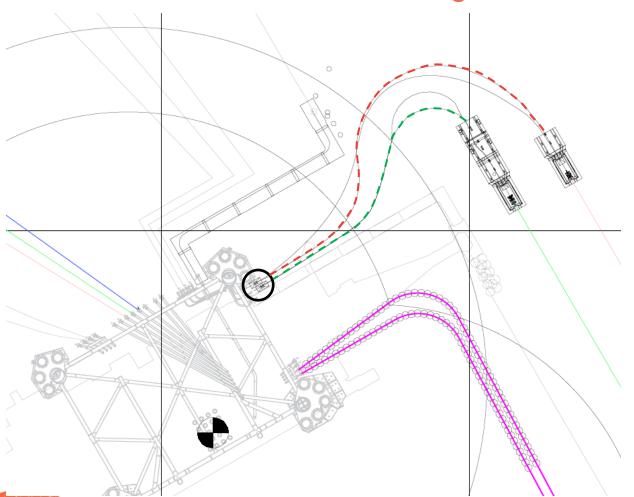




Rolvsnes Extended Well Test (EWT)



Rolvsnes Tie-in to Edvard Grieg



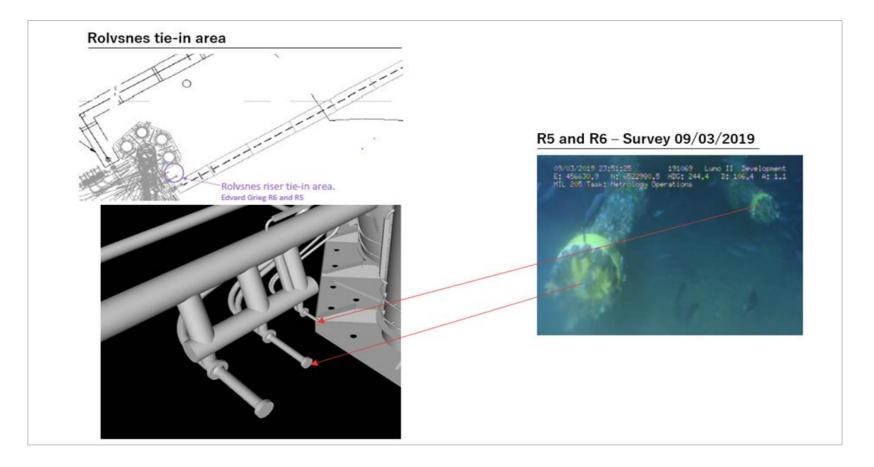
Legend

--- 4" Gas Lift Jumper, 155m

--- 9.5" Production Jumper, 130m

O Diver tie-ins

Edvard Grieg tie-in locations R5 og R6



Concept risk evaluation: diver vs. diverless installation

Diverless solution presented by 4C Solutions

Both concepts:

- Technical feasible
- Operational risk acceptable
- Vessel in close proximity to platform



- Company doctor supported diving as safe operation and with low risk of injury
- Diving used by multiple operators on the NCS
- Contractor has extensive references from similar operations

Conclusion for our case:

- Diverless solution: Higher costs, higher complexity and longer operational period
- Lundin proceeded with use of diver assisted operations

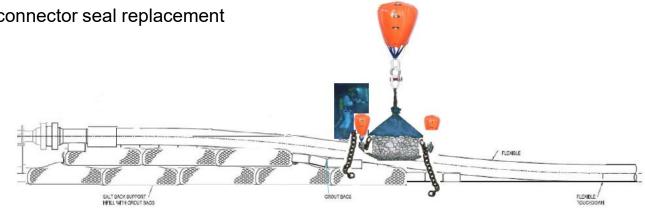
Scope overview for the diver assisted operation

Diver scope

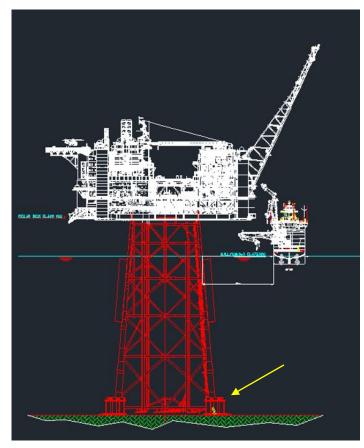
- Removal of Blind flanges
- Rigging for tie-in ALBs, inverter lines, hold back rigging
- Tie-in 9.5" Oil Production flexible jumper
- Free span support for 9.5" Oil Production flexible jumper
- Tie-in –4" Gas Lift flexible jumper.
- Diver assistance during GRP cover and filter units installation
- Additional work: 4" GL connector seal replacement

Diverless scope

- Leak test
- **GRP** cover installation
- Filter unit installation



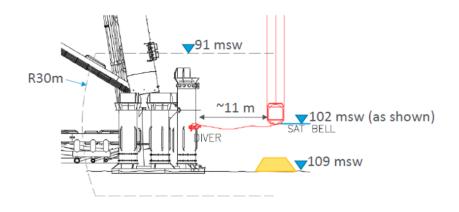
Deep Arctic at Edvard Grieg



From South

Max diver umbilical length 45 m (NORSOK)

Excursion depths (NORSOK) at 102 m → 11 m up/down



Preparatory work

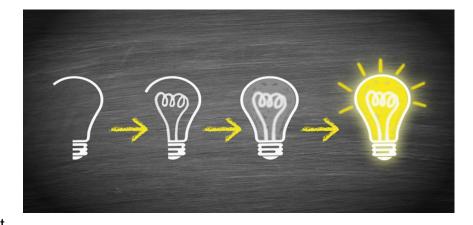
- Lessons learned meetings with Contractor and experience gathering meetings with other Operators
- Contracted Diving Advisor
- Nominated company process owner
- Drafted work processes for planning and executing manned underwater operations
- Defined roles and responsibilities

Entered into membership/ agreements with:

NUI: Diving support services

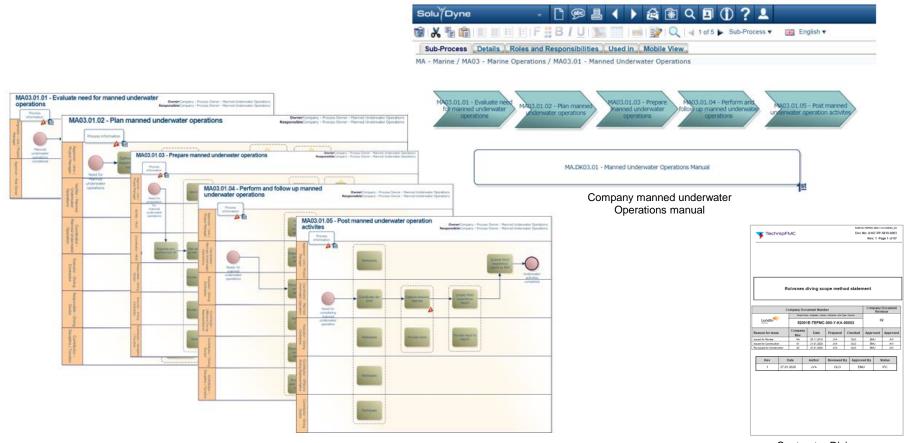
Equinor: Hyperbaric Lifeboat Rescue Support

Kongsberg Maritime: Weather monitoring decision support



The Association Of Operators For Hyperbaric Lifeboat Reception Facilities (OFHB)

Work processes for Manned underwater operations



ONSHORE



The Project Manager



The HSE Advisor



The Company **Doctor**



The Diving **Process** owner



The SURF lead



The Marine **Operations** lead



The Diving Advisor





Contractor



The Offshore Client Representati ve (OCR)



The Company Diving Representative (CDR)



The Responsible **Diving Doctor** (RDD)

Roles and Responsibilities

- The Marine Operations lead coordinates the MUO and together with an appointed Diving Advisor ensures appropriate planning and execution of the work
- The Diving Advisor (DA) has a leading role during the planning, mobilization and execution of all MUO activities and ensures that all MUO is prepared and executed in accordance with the relevant rules, regulations, internal requirements and industry guidelines.
- The Responsible Diving Doctor (RDD) ensures that the Diving Contractor has adequate systems in place to verify, monitor and follow-up the occupational health aspects of divers in accordance with the relevant regulations and standards. He participates in the preparation of the application for consent to dive and is also engaged during the MUO.
- The HSE Advisor is involved in all phases of an MUO to ensure that all relevant HSE requirements are met and
 works closely with the SURF Lead during planning and execution of diving activities
- The Company Diving Representative (CDR) ensures that all MUO is executed in line with the relevant rules, regulations and applicable guidelines. The CDR reports directly to the Offshore Client Representative lead during the work.
- The Offshore Client Representative (OCR) is the main representative on board the Diving Support Vessel (DSV) and is responsible for follow up all offshore operations on the vessel. The OCR works closely with the SURF Lead to rectify issues, and report progress and status regularly. The OCR also works closely with the CDR during the execution of MUO.

Verification and follow-up activities

0148	Diving KOM
0189	Diving Operations Review (HAZID)
0182	Diving HAZID towards Operations
0341	Deep Artic Diving OVID
0271	Audit of TFMC Diving led by CoP
0249	PSA Review of Manned Underater Operations (Diving)
0201	Audit of Manned Underwater Operations (Diving)
0270	Audit of NUI Diving led by AkerBP
0225	HIRA for Diving Operations
0305	Diving Emergency Table Top Exercise
0289	Diving Vessel Suitability survey (OVID) (DSV Deep Arctic)
0314	Diving SIMOPS risk assessment
0311	Deep Arctic Diving Vessel Mobilisation Brief
0306	Diving Operations Readiness Review



Application for consent (AfC)

Receiver: The Petroleum Safety Authority (PSA)

Case handling: 9 weeks

Application submitted: January 31st 2020

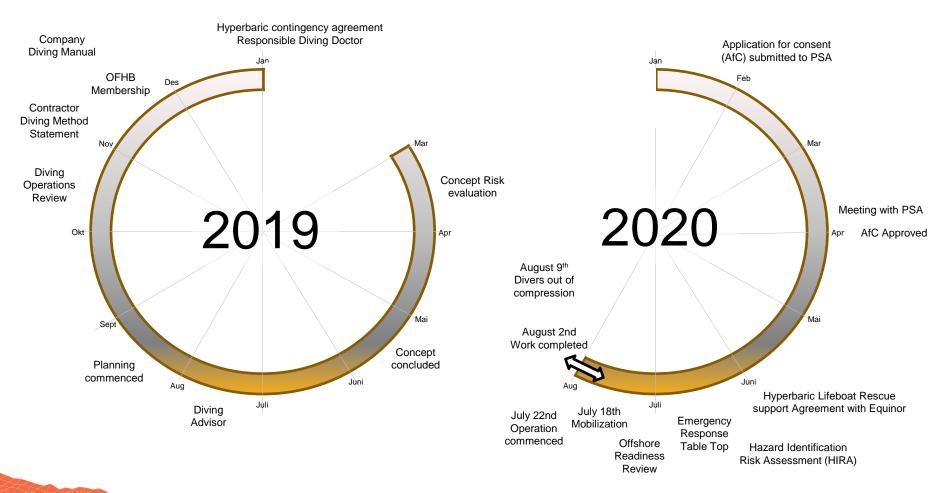
Meeting with Petroleum Safety Authority: March 26th 2020

Consent received: March 30th March 2020





Timeline

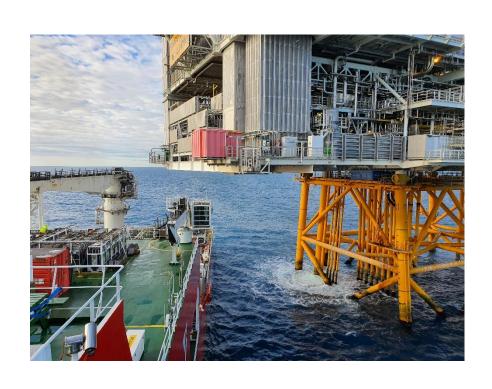


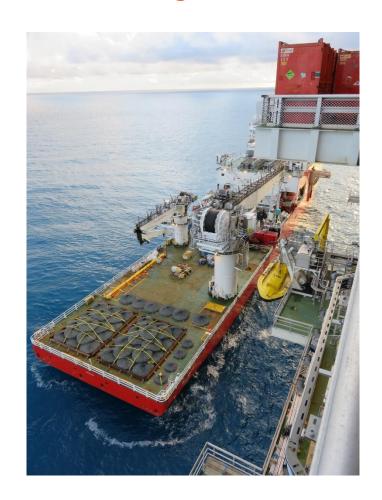
Execution

Divers working with bolt tensioning on 9.5inch flange

24/07/2020 09:31:10 Edvard Grieg Tie-back 456631.96 Lundin Norge AS TMS 056 U 6522978. 19 9:30:54 24/07/20 324.80 Divers at diving bell ready for action -109.92 22/07/2020 13:23:30 Edvard Grieg Tie-backs 456650.2613:28 Lundin Norge AS THS 030 0 N: 6523005.07 H: 337.10 D: -104.43 -0108.2M A-0102.7H R6 Hub 9.5' Production Tie In Operations - 9.5° Production Tie-In Operations. LYNX/075260C004/DeepArctic Lynx/073348C001/DeepArctic

DSV Deep Arctic working next to Edvard Grieg





Job well done! Company representatives on deck



Diving Operation statistics

Campaign duration: 19,8 days

Diving operations duration: 11,8 days

WOW: < 24 hours

Divers decompression: 6 days

Number of divers: 18

Working depth: 109m

Number of bell runs: 32

Total bell run time: 158:37

Total diver in water time: 233:42

Total manhours in Bell: 242:08

Total manhours in saturation: 5624

Scope successfully completed No injuries and no serious incidents!



